

labview motion control

LabVIEW motion control is a powerful and versatile solution that enables engineers and automation specialists to design, develop, and implement precise motion control systems using National Instruments' LabVIEW platform. Whether you are working on robotics, manufacturing automation, or scientific research, integrating motion control capabilities within LabVIEW allows for streamlined development, real-time monitoring, and sophisticated data analysis. In this comprehensive guide, we explore the fundamentals of LabVIEW motion control, its key components, applications, and best practices to help you leverage its full potential.

Understanding LabVIEW Motion Control

LabVIEW (Laboratory Virtual Instrument Engineering Workbench) is a graphical programming environment that simplifies hardware integration and system development. Its motion control module extends this functionality, enabling users to interface with motion controllers, drives, and actuators seamlessly.

What Is Motion Control?

Motion control involves the precise regulation of position, velocity, and acceleration of mechanical components. It is fundamental in automation systems where accuracy and repeatability are critical. Motion control can be classified into:

- **Point-to-Point (PTP):** Moves from one position to another without regard to the path taken.
- **Continuous or Contouring Control:** Follows a specific path or trajectory, essential for CNC machining and robotics.
- **Synchronization:** Coordinating multiple axes for complex movements.

Why Choose LabVIEW for Motion Control?

LabVIEW offers several advantages for motion control applications:

- Graphical programming for intuitive system design.
- Rich library of functions and VIs (Virtual Instruments) for motion, I/O, and communication.

- Compatibility with a wide range of hardware from National Instruments and third-party vendors.
- Real-time data acquisition, analysis, and visualization capabilities.
- Scalability from simple single-axis systems to complex multi-axis automation setups.

Components of a LabVIEW Motion Control System

A typical LabVIEW motion control system comprises several integrated components:

Hardware Components

- **Motion Controllers:** Devices that interpret commands and manage motor drives.
- **Motor Drives and Amplifiers:** Convert control signals into motion commands for actuators.
- **Actuators:** Mechanical components such as stepper motors, servo motors, or linear actuators.
- **Sensors and Encoders:** Provide feedback on position, velocity, and other parameters.
- **IO Modules:** Interface for additional sensors or external signals.

Software Components

- **LabVIEW Development Environment:** The platform for creating control algorithms, user interfaces, and data processing.
- **Motion Control VIs:** Pre-built functions for motion commands, homing, jogging, and synchronization.
- **Driver Libraries:** Software packages supporting specific hardware devices and communication protocols.

Implementing Motion Control in LabVIEW

Developing a motion control system in LabVIEW involves several key steps:

1. Hardware Setup and Configuration

Begin by selecting compatible hardware components and establishing physical connections. Install necessary drivers and configure communication protocols such as Ethernet, USB, or serial interfaces.

2. Designing the Control Logic

Using LabVIEW's graphical programming environment, create virtual instruments (VIs) that define the motion sequences. This includes:

- Defining motion profiles (e.g., trapezoidal, S-curve).
- Implementing homing routines to establish reference positions.
- Creating user interfaces for manual control and monitoring.

3. Programming Motion Commands

Leverage LabVIEW's motion control VIs to send commands such as:

- Move to specific positions.
- Set velocity and acceleration parameters.
- Perform continuous or contouring movements.
- Implement limit checks and safety interlocks.

4. Feedback and Monitoring

Incorporate sensors and encoders to provide real-time feedback. Use LabVIEW to visualize data through charts, gauges, and indicators, aiding in troubleshooting and performance optimization.

5. Automation and Synchronization

For multi-axis systems, synchronize movements using coordinated control algorithms. Automate routines such as repetitive cycles or complex trajectories.

Advantages of Using LabVIEW for Motion Control

Employing LabVIEW in motion control applications offers numerous benefits:

- **Rapid Development:** Drag-and-drop interface accelerates system design and testing.
- **Flexibility:** Easily modify control algorithms and interfaces without extensive programming.
- **Integration:** Seamless connectivity with measurement, data analysis, and visualization tools.
- **Scalability:** Suitable for simple single-axis systems or complex multi-axis automation setups.
- **Community and Support:** Extensive resources, example projects, and technical support from National Instruments and the user community.

Applications of LabVIEW Motion Control

LabVIEW's motion control capabilities find applications across various industries:

Manufacturing and Automation

- CNC machining centers
- Pick-and-place robots
- Conveyor systems
- Automated inspection stations

Research and Scientific Instruments

- Precision positioning in microscopy
- Optical alignment systems
- Particle accelerators

Robotics

- Autonomous mobile robots
- Robotic arms and manipulators
- Drone navigation systems

Medical Devices

- Imaging equipment positioning
- Automated laboratory instruments

Best Practices for Effective LabVIEW Motion Control Implementation

To maximize system performance and reliability, consider the following best practices:

1. **Hardware Compatibility:** Ensure all components are compatible with LabVIEW and support necessary communication protocols.
2. **Robust Error Handling:** Implement comprehensive error checking and safety interlocks.
3. **Real-Time Operation:** Use real-time target hardware for time-critical applications.
4. **Optimization:** Fine-tune motion parameters such as acceleration and jerk to reduce mechanical stress.
5. **Documentation and Maintenance:** Maintain clear documentation and modular code for easier troubleshooting and upgrades.

Future Trends in LabVIEW Motion Control

As automation technologies evolve, LabVIEW motion control continues to adapt, incorporating:

- Enhanced support for Industry 4.0 and IoT integration.
- Advanced machine learning algorithms for predictive maintenance.
- Improved multi-axis synchronization and contouring.

- Integration with cloud computing for remote monitoring and control.

Conclusion

LabVIEW motion control offers a comprehensive and flexible platform for designing precise, reliable, and scalable automation systems. Its graphical programming environment simplifies complex motion algorithms, integrates seamlessly with a wide array of hardware, and provides robust tools for real-time monitoring and data analysis. Whether you are developing a simple positioning system or a complex multi-axis robotic setup, leveraging LabVIEW's motion control capabilities can significantly enhance productivity, accuracy, and system maintainability. By understanding its components, best practices, and application areas, engineers and developers can unlock new possibilities in automation and control engineering.

Frequently Asked Questions

What are the key features of LabVIEW for motion control applications?

LabVIEW offers a graphical programming environment that simplifies the development of motion control systems by providing pre-built libraries, real-time data acquisition, easy integration with hardware, and tools for visualization and analysis, making it ideal for complex automation tasks.

How does LabVIEW facilitate integration with various motion controllers and hardware?

LabVIEW supports a wide range of hardware through NI-VISA, NI-DAQmx, and proprietary instrument drivers, allowing seamless communication with motion controllers, servo drives, and motors via Ethernet, USB, or serial interfaces, enabling flexible and scalable motion control solutions.

Can LabVIEW be used for closed-loop motion control systems?

Yes, LabVIEW can be used to develop closed-loop motion control systems by implementing feedback algorithms, utilizing hardware for position sensing, and ensuring precise control through PID controllers and real-time data processing.

What are common challenges when implementing motion control in LabVIEW, and how can they be addressed?

Common challenges include latency issues, hardware compatibility, and real-time processing constraints. These can be addressed by optimizing code, selecting appropriate hardware with real-time capabilities, and utilizing LabVIEW's FPGA modules for high-speed control.

What are some best practices for developing scalable and maintainable motion control applications in LabVIEW?

Best practices include modular programming with reusable VIs, thorough documentation, proper error handling, and utilizing state machines. Additionally, leveraging LabVIEW project structure and version control helps in maintaining scalable and robust motion control systems.

Additional Resources

LabVIEW Motion Control: An In-Depth Investigation into Its Capabilities, Applications, and Future Prospects

In the realm of automation and precision engineering, LabVIEW motion control stands as a pivotal technology that bridges the gap between complex mechanical systems and user-friendly software interfaces. As industries increasingly demand high accuracy, scalability, and integration, understanding the intricacies of LabVIEW's motion control capabilities becomes essential for engineers, researchers, and automation specialists alike. This article explores the fundamental aspects of LabVIEW motion control, its architecture, applications, challenges, and future trends, providing a comprehensive review for professionals seeking to leverage this powerful platform.

Understanding LabVIEW and Its Role in Motion Control

LabVIEW (Laboratory Virtual Instrument Engineering Workbench), developed by National Instruments, is a graphical programming environment widely used for data acquisition, instrument control, and automation. Its intuitive graphical interface, based on data flow programming, allows users to develop complex control systems without extensive traditional coding.

When integrated with motion control hardware, LabVIEW provides a flexible

platform to design, test, and deploy motion systems across various sectors, including manufacturing, research, aerospace, and biomedical engineering. Its modular architecture supports a broad range of motion controllers, drives, and sensors, enabling comprehensive control over linear, rotary, and multi-axis movements.

Core Components of LabVIEW Motion Control Systems

A typical LabVIEW motion control setup involves several key components:

1. Hardware Controllers

- Motion Controllers: Devices that interpret commands from LabVIEW and translate them into precise motor movements. Examples include NI Motion Devices, third-party controllers, or embedded controllers.
- Drives and Amplifiers: Power electronic units that supply the necessary current to motors based on controller instructions.
- Motors and Actuators: Linear or rotary motors, stepper motors, or servo motors that execute physical movement.

2. Sensors and Feedback Devices

- Encoders, resolvers, or tachometers provide real-time feedback on position, velocity, and acceleration, enabling closed-loop control.

3. Communication Interfaces

- Ethernet, USB, PCI, or serial connections facilitate communication between LabVIEW and hardware controllers.

4. Software: LabVIEW Development Environment

- Includes libraries, modules, and toolkits specifically designed for motion control, such as the NI Motion Development Module.

Architecture and Programming for Motion Control

in LabVIEW

LabVIEW's graphical programming paradigm simplifies the development of motion control applications. The typical architecture involves:

- Initialization: Setting up hardware communication, configuring axes, and defining motion parameters.
- Motion Commands: Executing commands such as move to position, jog, homing, or continuous motion.
- Feedback Loop: Continuously monitoring position and velocity data to adjust commands dynamically.
- Error Handling: Detecting faults or deviations and responding appropriately.
- Shutdown: Safely stopping motions and releasing resources.

Key programming constructs include:

- Digital and Analog I/O nodes: For sensor feedback and control signals.
- Motion API functions: Provided by NI or third-party libraries, enabling commands like `Move Absolute`, `Set Velocity`, or `Home`.
- State Machines: To manage complex sequences and workflows.
- Event Structures: For responsive control based on user input or sensor triggers.

Applications of LabVIEW Motion Control

The versatility of LabVIEW motion control systems makes them suitable for a wide array of applications:

1. Automated Testing and Measurement

- Precise positioning of devices under test.
- Automated data collection synchronized with movement sequences.

2. Semiconductor Manufacturing

- High-precision wafer handling.
- Alignment and inspection systems requiring sub-micron accuracy.

3. Robotics and Automated Assembly

- Coordinated multi-axis movements.
- Integration with vision systems for pick-and-place operations.

4. Biomedical Devices

- Micropositioning of sensors or probes.
- Automated sample handling with high repeatability.

5. Research and Development

- Experimental setups requiring precise control of motion parameters.
- Customizable control algorithms for experimental validation.

Advantages of Using LabVIEW for Motion Control

- Graphical Programming: Simplifies development and debugging.
- Modularity: Reusable code blocks and libraries.
- Integration: Seamless connection with a wide variety of hardware platforms.
- Scalability: Suitable for small, desktop-based systems as well as large, multi-axis setups.
- Real-Time Capabilities: Support for deterministic control through FPGA-based hardware.
- Extensive Support and Community: Rich documentation, example code, and user forums.

Challenges and Limitations

Despite its strengths, certain challenges exist:

- Cost: Licensing for NI hardware and software can be significant.
- Learning Curve: While graphical, mastering advanced features and real-time control can be complex.
- Hardware Compatibility: Dependence on specific hardware platforms may limit flexibility.
- Performance Constraints: For ultra-high-speed or ultra-precision applications, specialized controllers may outperform standard LabVIEW setups.

Case Studies: Implementing LabVIEW Motion

Control

Case Study 1: Precision XY Stage for Microscopy

A research lab required an automated XY translation stage capable of nanometer-level precision. Using NI Motion Controller hardware integrated with LabVIEW, engineers developed a system that synchronized motor movements with high-resolution feedback. The solution enabled automated scanning of samples, significantly reducing manual effort and increasing data reliability.

Case Study 2: High-Speed Conveyor Sorting System

A manufacturing facility implemented a multi-axis motion control system using LabVIEW to manage conveyor belts and robotic arms. The system dynamically adjusted speeds and positions based on sensor inputs, resulting in improved throughput and accuracy.

Future Trends and Innovations in LabVIEW Motion Control

Looking ahead, several trends are expected to shape the evolution of LabVIEW-based motion control systems:

- Integration with Machine Learning: Adaptive control algorithms that improve performance based on data patterns.
- Enhanced FPGA Utilization: Increased use of FPGA modules for deterministic, high-speed control.
- Cloud Connectivity: Remote monitoring and control through cloud platforms.
- Open-Source Hardware Compatibility: Broader integration with open-source motion hardware to reduce costs and increase flexibility.
- Advanced Visualization and Data Analytics: Real-time diagnostics and predictive maintenance capabilities.

Conclusion

LabVIEW motion control represents a powerful convergence of user-friendly graphical programming, robust hardware integration, and flexible control architectures. Its widespread adoption across various industries underscores its reliability and adaptability. While challenges such as cost and complexity exist, ongoing innovations and community support continue to

enhance its capabilities.

For engineers and researchers aiming to develop precise, scalable, and integrated motion systems, LabVIEW offers a comprehensive platform that can meet diverse application needs. As automation demands grow and technology advances, LabVIEW motion control is poised to remain a cornerstone in the design and implementation of sophisticated mechanical control systems.

In summary, mastering LabVIEW motion control involves understanding its hardware ecosystem, programming paradigms, application domains, and emerging innovations. Its ability to unify complex motion requirements into a manageable, visual interface makes it an indispensable tool in modern automation and control engineering.

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Robert H. Bishop, 2017-12-19 The first comprehensive and up-to-date reference on mechatronics, Robert Bishop's The Mechatronics Handbook was quickly embraced as the gold standard in the field. With updated coverage on all aspects of mechatronics, The Mechatronics Handbook, Second Edition is now available as a two-volume set. Each installment offers focused coverage of a particular area of mechatronics, supplying a convenient and flexible source of specific information. This seminal work is still the most exhaustive, state-of-the-art treatment of the field available. Focusing on the most rapidly changing areas of mechatronics, this book discusses signals and systems control, computers, logic systems, software, and data acquisition. It begins with coverage of the role of control and the role modeling in mechatronic design, setting the stage for the more fundamental discussions on signals and systems. The volume reflects the profound impact the development of not just the computer, but the microcomputer, embedded computers, and associated information technologies and software advances. The final sections explore issues surrounding computer software and data acquisition. Covers modern aspects of control design using optimization techniques from H2 theory Discusses the roles of adaptive and nonlinear control and neural networks and fuzzy systems Includes discussions of design optimization for mechatronic systems and real-time monitoring and control Focuses on computer hardware and associated issues of logic, communication, networking, architecture, fault analysis, embedded computers, and programmable logic controllers

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along with the field. The need for easy access to new material on rapid changes in technology, especially in computers and software, has made the single volume format unwieldy. The second edition is offered as two easily digestible books, making the material not only more accessible, but also more focused. Completely revised and updated, Robert Bishop's seminal work is still the most exhaustive, state-of-the-art treatment of the field available.

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as the development of an intelligent control approach that includes smart microgrid distribution and optimization. The book includes aspects in the simulation and optimization of stand-alone hybrid renewable energy systems and co-generation in isolated or islanded microgrids. It focusses on the stepwise development of a hybrid solar driven micro combined cooling heating and power (mCCHP) compact trigeneration polygeneration and thermal energy storage (TES) system with intelligent weather prediction, weak-ahead scheduling (time horizon), and look-ahead dispatch on integrated smart microgrid distribution principles. The solar harvesting and solar thermodynamic system includes an automatic sun tracking platform based on a PLC controlled mechatronic sun tracking system that follows the sun progressing across the sky. An intelligent energy management and adaptive learning control optimization approach is proposed for autonomous off-grid remote power applications, both for thermodynamic optimization and smart micro-grid optimization for distributed energy resources (DER). The correct resolution of this load-following multi objective optimization problem is a complex task because of the high number and multi-dimensional variables, the cross-correlation and interdependency between the energy streams as well as the non-linearity in the performance of some of the system components. Exergy-based control approaches for smartgrid topologies are considered in terms of the intelligence behind the safe and reliable operation of a microgrid in an automated system that can manage energy flow in electrical as well as thermal energy systems. The standalone micro-grid solution would be suitable for a rural village, intelligent building, district energy system, campus power, shopping mall centre, isolated network, eco estate or remote island application setting where self-generation and decentralized energy system concepts play a role. Discrete digital simulation models for the thermodynamic and active demand side management systems with digital smartgrid control unit to optimize the system energy management is currently under development. Parametric simulation models for this trigeneration system (polygeneration, poligeneration, quadgeneration) are developed on the Matlab Simulink and TrnSys platforms. In terms of model predictive coding strategies, the automation controller will perform multi-objective cost optimization for energy management on a microgrid level by managing the generation and storage of electrical, heat and cooling energies in layers. Each layer has its own set of smart microgrid priorities associated with user demand side cycle predictions. Mixed Integer Linear Programming and Neural network algorithms are being modeled to perform Multi Objective Control optimization as potential optimization and adaptive learning techniques.

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labview motion control: Practical Solar Tracking Automatic Solar Tracking Sun Tracking Автоматическое удерживание Солнечная слежения ВС Gerro Prinsloo, Robert Dobson, 2015-11-01 This book details Practical Solar Energy Harvesting, Automatic Solar-Tracking, Sun-Tracking-Systems, Solar-Trackers and Sun Tracker Systems using motorized automatic positioning concepts and control principles. An intelligent automatic solar tracker is a device that

orients a payload toward the sun. Such programmable computer based solar tracking device includes principles of solar tracking, solar tracking systems, as well as microcontroller, microprocessor and/or PC based solar tracking control to orientate solar reflectors, solar lenses, photovoltaic panels or other optical configurations towards the sun. Motorized space frames and kinematic systems ensure motion dynamics and employ drive technology and gearing principles to steer optical configurations such as mangin, parabolic, conic, or cassegrain solar energy collectors to face the sun and follow the sun movement contour continuously. In general, the book may benefit solar research and solar energy applications in countries such as Africa, Mediterranean, Italy, Spain, Greece, USA, Mexico, South America, Brazilia, Argentina, Chili, India, Malaysia, Middle East, UAE, Russia, Japan and China. This book on practical automatic Solar-Tracking Sun-Tracking is in .PDF format and can easily be converted to the .EPUB .MOBI .AZW .ePub .FB2 .LIT .LRF .MOBI .PDB .PDF .TCR formats for smartphones and Kindle by using the ebook.online-convert.com facility. The content of the book is also applicable to communication antenna satellite tracking and moon tracking algorithm source code for which links to free download links are provided. In harnessing power from the sun through a solar tracker or practical solar tracking system, renewable energy control automation systems require automatic solar tracking software and solar position algorithms to accomplish dynamic motion control with control automation architecture, circuit boards and hardware. On-axis sun tracking system such as the altitude-azimuth dual axis or multi-axis solar tracker systems use a sun tracking algorithm or ray tracing sensors or software to ensure the sun's passage through the sky is traced with high precision in automated solar tracker applications, right through summer solstice, solar equinox and winter solstice. A high precision sun position calculator or sun position algorithm is this an important step in the design and construction of an automatic solar tracking system. From sun tracing software perspective, the sonnet Tracing The Sun has a literal meaning. Within the context of sun track and trace, this book explains that the sun's daily path across the sky is directed by relatively simple principles, and if grasped/understood, then it is relatively easy to trace the sun with sun following software. Sun position computer software for tracing the sun are available as open source code, sources that is listed in this book. Ironically there was even a system called sun chaser, said to have been a solar positioner system known for chasing the sun throughout the day. Using solar equations in an electronic circuit for automatic solar tracking is quite simple, even if you are a novice, but mathematical solar equations are over complicated by academic experts and professors in text-books, journal articles and internet websites. In terms of solar hobbies, scholars, students and Hobbyist's looking at solar tracking electronics or PC programs for solar tracking are usually overcome by the sheer volume of scientific material and internet resources, which leaves many developers in frustration when search for simple experimental solar tracking source-code for their on-axis sun-tracking systems. This booklet will simplify the search for the mystical sun tracking formulas for your sun tracker innovation and help you develop your own autonomous solar tracking controller. By directing the solar collector directly into the sun, a solar harvesting means or device can harness sunlight or thermal heat. This is achieved with the help of sun angle formulas, solar angle formulas or solar tracking procedures for the calculation of sun's position in the sky. Automatic sun tracking system software includes algorithms for solar altitude azimuth angle calculations required in following the sun across the sky. In using the longitude, latitude GPS coordinates of the solar tracker location, these sun tracking software tools supports precision solar tracking by determining the solar altitude-azimuth coordinates for the sun trajectory in altitude-azimuth tracking at the tracker location, using certain sun angle formulas in sun vector calculations. Instead of follow the sun software, a sun tracking sensor such as a sun sensor or webcam or video camera with vision based sun following image processing software can also be used to determine the position of the sun optically. Such optical feedback devices are often used in solar panel tracking systems and dish tracking systems. Dynamic sun tracing is also used in solar surveying, DNI analyser and sun surveying systems that build solar infographics maps with solar radiance, irradiance and DNI models for GIS (geographical information system). In this way geospatial methods on solar/environment interaction makes use use of

geospatial technologies (GIS, Remote Sensing, and Cartography). Climatic data and weather station or weather center data, as well as queries from sky servers and solar resource database systems (i.e. on DB2, Sybase, Oracle, SQL, MySQL) may also be associated with solar GIS maps. In such solar resource modelling systems, a pyranometer or solarimeter is normally used in addition to measure direct and indirect, scattered, dispersed, reflective radiation for a particular geographical location. Sunlight analysis is important in flash photography where photographic lighting are important for photographers. GIS systems are used by architects who add sun shadow applets to study architectural shading or sun shadow analysis, solar flux calculations, optical modelling or to perform weather modelling. Such systems often employ a computer operated telescope type mechanism with ray tracing program software as a solar navigator or sun tracer that determines the solar position and intensity. The purpose of this booklet is to assist developers to track and trace suitable source-code and solar tracking algorithms for their application, whether a hobbyist, scientist, technician or engineer. Many open-source sun following and tracking algorithms and source-code for solar tracking programs and modules are freely available to download on the internet today. Certain proprietary solar tracker kits and solar tracking controllers include a software development kit SDK for its application programming interface API attributes (Pebble). Widget libraries, widget toolkits, GUI toolkit and UX libraries with graphical control elements are also available to construct the graphical user interface (GUI) for your solar tracking or solar power monitoring program. The solar library used by solar position calculators, solar simulation software and solar contour calculators include machine program code for the solar hardware controller which are software programmed into Micro-controllers, Programmable Logic Controllers PLC, programmable gate arrays, Arduino processor or PIC processor. PC based solar tracking is also high in demand using C++, Visual Basic VB, as well as MS Windows, Linux and Apple Mac based operating systems for sun path tables on Matlab, Excel. Some books and internet webpages use other terms, such as: sun angle calculator, sun position calculator or solar angle calculator. As said, such software code calculate the solar azimuth angle, solar altitude angle, solar elevation angle or the solar Zenith angle (Zenith solar angle is simply referenced from vertical plane, the mirror of the elevation angle measured from the horizontal or ground plane level). Similar software code is also used in solar calculator apps or the solar power calculator apps for IOS and Android smartphone devices. Most of these smartphone solar mobile apps show the sun path and sun-angles for any location and date over a 24 hour period. Some smartphones include augmented reality features in which you can physically see and look at the solar path through your cell phone camera or mobile phone camera at your phone's specific GPS location. In the computer programming and digital signal processing (DSP) environment, (free/open source) program code are available for VB, .Net, Delphi, Python, C, C+, C++, PHP, Swift, ADM, F, Flash, Basic, QBasic, GBasic, KBasic, SIMPL language, Squirrel, Solaris, Assembly language on operating systems such as MS Windows, Apple Mac, DOS or Linux OS. Software algorithms predicting position of the sun in the sky are commonly available as graphical programming platforms such as Matlab (Mathworks), Simulink models, Java applets, TRNSYS simulations, Scada system apps, Labview module, Beckhoff TwinCAT (Visual Studio), Siemens SPA, mobile and iphone apps, Android or iOS tablet apps, and so forth. At the same time, PLC software code for a range of sun tracking automation technology can follow the profile of sun in sky for Siemens, HP, Panasonic, ABB, Allan Bradley, OMRON, SEW, Festo, Beckhoff, Rockwell, Schneider, Endress Hauser, Fudji electric. Honeywell, Fuchs, Yokonawa, or Muthibishi platforms. Sun path projection software are also available for a range of modular IPC embedded PC motherboards, Industrial PC, PLC (Programmable Logic Controller) and PAC (Programmable Automation Controller) such as the Siemens S7-1200 or Siemens Logo, Beckhoff IPC or CX series, OMRON PLC, Ercam PLC, AC500plc ABB, National Instruments NI PXI or NI cRIO, PIC processor, Intel 8051/8085, IBM (Cell, Power, Brain or Truenorth series), FPGA (Xilinx Altera Nios), Intel, Xeon, Atmel megaAVR, MPU, Maple, Teensy, MSP, XMOS, Xbee, ARM, Raspberry Pi, Eagle, Arduino or Arduino AtMega microcontroller, with servo motor, stepper motor, direct current DC pulse width modulation PWM (current driver) or alternating current AC SPS or IPC variable frequency drives VFD motor drives (also termed

adjustable-frequency drive, variable-speed drive, AC drive, micro drive or inverter drive) for electrical, mechatronic, pneumatic, or hydraulic solar tracking actuators. The above motion control and robot control systems include analogue or digital interfacing ports on the processors to allow for tracker angle orientation feedback control through one or a combination of angle sensor or angle encoder, shaft encoder, precision encoder, optical encoder, magnetic encoder, direction encoder, rotational encoder, chip encoder, tilt sensor, inclination sensor, or pitch sensor. Note that the tracker's elevation or zenith axis angle may be measured using an altitude angle-, declination angle-, inclination angle-, pitch angle-, or vertical angle-, zenith angle- sensor or inclinometer. Similarly the tracker's azimuth axis angle may be measured with an azimuth angle-, horizontal angle-, or roll angle-sensor. Chip integrated accelerometer magnetometer gyroscope type angle sensors can also be used to calculate displacement. Other options include the use of thermal imaging systems such as a Fluke thermal imager, or robotic or vision based solar tracker systems that employ face tracking, head tracking, hand tracking, eye tracking and car tracking principles in solar tracking. With unattended decentralised rural, island, isolated, or autonomous off-grid power installations, remote control, monitoring, data acquisition, digital datalogging and online measurement and verification equipment becomes crucial. It assists the operator with supervisory control to monitor the efficiency of remote renewable energy resources and systems and provide valuable web-based feedback in terms of CO₂ and clean development mechanism (CDM) reporting. A power quality analyser for diagnostics through internet, WiFi and cellular mobile links is most valuable in frontline troubleshooting and predictive maintenance, where quick diagnostic analysis is required to detect and prevent power quality issues. Solar tracker applications cover a wide spectrum of solar applications and solar assisted application, including concentrated solar power generation, solar desalination, solar water purification, solar steam generation, solar electricity generation, solar industrial process heat, solar thermal heat storage, solar food dryers, solar water pumping, hydrogen production from methane or producing hydrogen and oxygen from water (HHO) through electrolysis. Many patented or non-patented solar apparatus include tracking in solar apparatus for solar electric generator, solar desalinator, solar steam engine, solar ice maker, solar water purifier, solar cooling, solar refrigeration, USB solar charger, solar phone charging, portable solar charging tracker, solar coffee brewing, solar cooking or solar drying means. Your project may be the next breakthrough or patent, but your invention is held back by frustration in search for the sun tracker you require for your solar powered appliance, solar generator, solar tracker robot, solar freezer, solar cooker, solar drier, solar pump, solar freezer, or solar dryer project. Whether your solar electronic circuit diagram includes a simplified solar controller design in a solar electricity project, solar power kit, solar hobby kit, solar steam generator, solar hot water system, solar ice maker, solar desalinator, hobbyist solar panels, hobby robot, or if you are developing professional or hobby electronics for a solar utility or micro scale solar powerplant for your own solar farm or solar farming, this publication may help accelerate the development of your solar tracking innovation. Lately, solar polygeneration, solar trigeneration (solar triple generation), and solar quad generation (adding delivery of steam, liquid/gaseous fuel, or capture food-grade CO₂) systems have need for automatic solar tracking. These systems are known for significant efficiency increases in energy yield as a result of the integration and re-use of waste or residual heat and are suitable for compact packaged micro solar powerplants that could be manufactured and transported in kit-form and operate on a plug-and play basis. Typical hybrid solar power systems include compact or packaged solar micro combined heat and power (CHP or mCHP) or solar micro combined, cooling, heating and power (CCHP, CHPC, mCCHP, or mCHPC) systems used in distributed power generation. These systems are often combined in concentrated solar CSP and CPV smart microgrid configurations for off-grid rural, island or isolated microgrid, minigrid and distributed power renewable energy systems. Solar tracking algorithms are also used in modelling of trigeneration systems using Matlab Simulink (Modelica or TRNSYS) platform as well as in automation and control of renewable energy systems through intelligent parsing, multi-objective, adaptive learning control and control optimization strategies. Solar tracking algorithms also find application in developing solar models for country or location specific solar studies, for example in

terms of measuring or analysis of the fluctuations of the solar radiation (i.e. direct and diffuse radiation) in a particular area. Solar DNI, solar irradiance and atmospheric information and models can thus be integrated into a solar map, solar atlas or geographical information systems (GIS). Such models allow for defining local parameters for specific regions that may be valuable in terms of the evaluation of different solar in photovoltaic or CSP systems on simulation and synthesis platforms such as Matlab and Simulink or in linear or multi-objective optimization algorithm platforms such as COMPOSE, EnergyPLAN or DER-CAM. A dual-axis solar tracker and single-axis solar tracker may use a sun tracker program or sun tracker algorithm to position a solar dish, solar panel array, heliostat array, PV panel, solar antenna or infrared solar antenna. A self-tracking solar concentrator performs automatic solar tracking by computing the solar vector. Solar position algorithms (TwinCAT, SPA, or PSA Algorithms) use an astronomical algorithm to calculate the position of the sun. It uses astronomical software algorithms and equations for solar tracking in the calculation of sun's position in the sky for each location on the earth at any time of day. Like an optical solar telescope, the solar position algorithm pin-points the solar reflector at the sun and locks onto the sun's position to track the sun across the sky as the sun progresses throughout the day. Optical sensors such as photodiodes, light-dependent-resistors (LDR) or photoresistors are used as optical accuracy feedback devices. Lately we also included a section in the book (with links to microprocessor code) on how the PixArt Wii infrared camera in the Wii remote or Wiimote may be used in infrared solar tracking applications. In order to harvest free energy from the sun, some automatic solar positioning systems use an optical means to direct the solar tracking device. These solar tracking strategies use optical tracking techniques, such as a sun sensor means, to direct sun rays onto a silicon or CMOS substrate to determine the X and Y coordinates of the sun's position. In a solar mems sun-sensor device, incident sunlight enters the sun sensor through a small pin-hole in a mask plate where light is exposed to a silicon substrate. In a web-camera or camera image processing sun tracking and sun following means, object tracking software performs multi object tracking or moving object tracking methods. In an solar object tracking technique, image processing software performs mathematical processing to box the outline of the apparent solar disc or sun blob within the captured image frame, while sun-localization is performed with an edge detection algorithm to determine the solar vector coordinates. An automated positioning system helps maximize the yields of solar power plants through solar tracking control to harness sun's energy. In such renewable energy systems, the solar panel positioning system uses a sun tracking techniques and a solar angle calculator in positioning PV panels in photovoltaic systems and concentrated photovoltaic CPV systems. Automatic on-axis solar tracking in a PV solar tracking system can be dual-axis sun tracking or single-axis sun solar tracking. It is known that a motorized positioning system in a photovoltaic panel tracker increases energy yield and ensures increased power output, even in a single axis solar tracking configuration. Other applications such as robotic solar tracker or robotic solar tracking system uses robotics with artificial intelligence in the control optimization of energy yield in solar harvesting through a robotic tracking system. Automatic positioning systems in solar tracking designs are also used in other free energy generators, such as concentrated solar thermal power CSP and dish Stirling systems. The sun tracking device in a solar collector in a solar concentrator or solar collector. Such a performs on-axis solar tracking, a dual axis solar tracker assists to harness energy from the sun through an optical solar collector, which can be a parabolic mirror, parabolic reflector, Fresnel lens or mirror array/matrix. A parabolic dish or reflector is dynamically steered using a transmission system or solar tracking slew drive means. In steering the dish to face the sun, the power dish actuator and actuation means in a parabolic dish system optically focusses the sun's energy on the focal point of a parabolic dish or solar concentrating means. A Stirling engine, solar heat pipe, thermosyphon, solar phase change material PCM receiver, or a fibre optic sunlight receiver means is located at the focal point of the solar concentrator. The dish Stirling engine configuration is referred to as a dish Stirling system or Stirling power generation system. Hybrid solar power systems (used in combination with biogas, biofuel, petrol, ethanol, diesel, natural gas or PNG) use a combination of power sources to harness and store solar

tracing sensors or software to ensure the sun's passage through the sky is traced with high precision in automated solar tracker applications, right through summer solstice, solar equinox and winter solstice. A high precision sun position calculator or sun position algorithm is this an important step in the design and construction of an automatic solar tracking system. The content of the book is also applicable to communication antenna satellite tracking and moon tracking algorithm source code for which links to free download links are provided. From sun tracing software perspective, the sonnet Tracing The Sun has a literal meaning. Within the context of sun track and trace, this book explains that the sun's daily path across the sky is directed by relatively simple principles, and if grasped/understood, then it is relatively easy to trace the sun with sun following software. Sun position computer software for tracing the sun are available as open source code, sources that is listed in this book. The book also describes the use of satellite tracking software and mechanisms in solar tracking applications. Ironically there was even a system called sun chaser, said to have been a solar positioner system known for chasing the sun throughout the day. Using solar equations in an electronic circuit for automatic solar tracking is quite simple, even if you are a novice, but mathematical solar equations are over complicated by academic experts and professors in text-books, journal articles and internet websites. In terms of solar hobbies, scholars, students and Hobbyist's looking at solar tracking electronics or PC programs for solar tracking are usually overcome by the sheer volume of scientific material and internet resources, which leaves many developers in frustration when search for simple experimental solar tracking source-code for their on-axis sun-tracking systems. This booklet will simplify the search for the mystical sun tracking formulas for your sun tracker innovation and help you develop your own autonomous solar tracking controller. By directing the solar collector directly into the sun, a solar harvesting means or device can harness sunlight or thermal heat. This is achieved with the help of sun angle formulas, solar angle formulas or solar tracking procedures for the calculation of sun's position in the sky. Automatic sun tracking system software includes algorithms for solar altitude azimuth angle calculations required in following the sun across the sky. In using the longitude, latitude GPS coordinates of the solar tracker location, these sun tracking software tools supports precision solar tracking by determining the solar altitude-azimuth coordinates for the sun trajectory in altitude-azimuth tracking at the tracker location, using certain sun angle formulas in sun vector calculations. Instead of follow the sun software, a sun tracking sensor such as a sun sensor or webcam or video camera with vision based sun following image processing software can also be used to determine the position of the sun optically. Such optical feedback devices are often used in solar panel tracking systems and dish tracking systems. Dynamic sun tracing is also used in solar surveying, DNI analyser and sun surveying systems that build solar infographics maps with solar radiance, irradiance and DNI models for GIS (geographical information system). In this way geospatial methods on solar/environment interaction makes use use of geospatial technologies (GIS, Remote Sensing, and Cartography). Climatic data and weather station or weather center data, as well as queries from sky servers and solar resource database systems (i.e. on DB2, Sybase, Oracle, SQL, MySQL) may also be associated with solar GIS maps. In such solar resource modelling systems, a pyranometer or solarimeter is normally used in addition to measure direct and indirect, scattered, dispersed, reflective radiation for a particular geographical location. Sunlight analysis is important in flash photography where photographic lighting are important for photographers. GIS systems are used by architects who add sun shadow applets to study architectural shading or sun shadow analysis, solar flux calculations, optical modelling or to perform weather modelling. Such systems often employ a computer operated telescope type mechanism with ray tracing program software as a solar navigator or sun tracer that determines the solar position and intensity. The purpose of this booklet is to assist developers to track and trace suitable source-code and solar tracking algorithms for their application, whether a hobbyist, scientist, technician or engineer. Many open-source sun following and tracking algorithms and source-code for solar tracking programs and modules are freely available to download on the internet today. Certain proprietary solar tracker kits and solar tracking controllers include a software development kit SDK for its application programming

interface API attributes (Pebble). Widget libraries, widget toolkits, GUI toolkit and UX libraries with graphical control elements are also available to construct the graphical user interface (GUI) for your solar tracking or solar power monitoring program. The solar library used by solar position calculators, solar simulation software and solar contour calculators include machine program code for the solar hardware controller which are software programmed into Micro-controllers, Programmable Logic Controllers PLC, programmable gate arrays, Arduino processor or PIC processor. PC based solar tracking is also high in demand using C++, Visual Basic VB, as well as MS Windows, Linux and Apple Mac based operating systems for sun path tables on Matlab, Excel. Some books and internet webpages use other terms, such as: sun angle calculator, sun position calculator or solar angle calculator. As said, such software code calculate the solar azimuth angle, solar altitude angle, solar elevation angle or the solar Zenith angle (Zenith solar angle is simply referenced from vertical plane, the mirror of the elevation angle measured from the horizontal or ground plane level). Similar software code is also used in solar calculator apps or the solar power calculator apps for IOS and Android smartphone devices. Most of these smartphone solar mobile apps show the sun path and sun-angles for any location and date over a 24 hour period. Some smartphones include augmented reality features in which you can physically see and look at the solar path through your cell phone camera or mobile phone camera at your phone's specific GPS location. In the computer programming and digital signal processing (DSP) environment, (free/open source) program code are available for VB, .Net, Delphi, Python, C, C+, C++, PHP, Swift, ADM, F, Flash, Basic, QBasic, GBasic, KBasic, SIMPL language, Squirrel, Solaris, Assembly language on operating systems such as MS Windows, Apple Mac, DOS or Linux OS. Software algorithms predicting position of the sun in the sky are commonly available as graphical programming platforms such as Matlab (Mathworks), Simulink models, Java applets, TRNSYS simulations, Scada system apps, Labview module, Beckhoff TwinCAT (Visual Studio), Siemens SPA, mobile and iphone apps, Android or iOS tablet apps, and so forth. At the same time, PLC software code for a range of sun tracking automation technology can follow the profile of sun in sky for Siemens, HP, Panasonic, ABB, Allan Bradley, OMRON, SEW, Festo, Beckhoff, Rockwell, Schneider, Endress Hauser, Fudji electric, Honeywell, Fuchs, Yokonawa, or Muthibishi platforms. Sun path projection software are also available for a range of modular IPC embedded PC motherboards, Industrial PC, PLC (Programmable Logic Controller) and PAC (Programmable Automation Controller) such as the Siemens S7-1200 or Siemens Logo, Beckhoff IPC or CX series, OMRON PLC, Ercam PLC, AC500plc ABB, National Instruments NI PXI or NI cRIO, PIC processor, Intel 8051/8085, IBM (Cell, Power, Brain or Truenorth series), FPGA (Xilinx Altera Nios), Intel, Xeon, Atmel megaAVR, MPU, Maple, Teensy, MSP, X MOS, Xbee, ARM, Raspberry Pi, Eagle, Arduino or Arduino AtMega microcontroller, with servo motor, stepper motor, direct current DC pulse width modulation PWM (current driver) or alternating current AC SPS or IPC variable frequency drives VFD motor drives (also termed adjustable-frequency drive, variable-speed drive, AC drive, micro drive or inverter drive) for electrical, mechatronic, pneumatic, or hydraulic solar tracking actuators. The above motion control and robot control systems include analogue or digital interfacing ports on the processors to allow for tracker angle orientation feedback control through one or a combination of angle sensor or angle encoder, shaft encoder, precision encoder, optical encoder, magnetic encoder, direction encoder, rotational encoder, chip encoder, tilt sensor, inclination sensor, or pitch sensor. Note that the tracker's elevation or zenith axis angle may measured using an altitude angle-, declination angle-, inclination angle-, pitch angle-, or vertical angle-, zenith angle- sensor or inclinometer. Similarly the tracker's azimuth axis angle be measured with a azimuth angle-, horizontal angle-, or roll angle-sensor. Chip integrated accelerometer magnetometer gyroscope type angle sensors can also be used to calculate displacement. Other options include the use of thermal imaging systems such as a Fluke thermal imager, or robotic or vision based solar tracker systems that employ face tracking, head tracking, hand tracking, eye tracking and car tracking principles in solar tracking. With unattended decentralised rural, island, isolated, or autonomous off-grid power installations, remote control, monitoring, data acquisition, digital datalogging and online measurement and verification equipment

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Many patented or non-patented solar apparatus include tracking in solar apparatus for solar electric generator, solar desalinator, solar steam engine, solar ice maker, solar water purifier, solar cooling, solar refrigeration, USB solar charger, solar phone charging, portable solar charging tracker, solar coffee brewing, solar cooking or solar drying means. Your project may be the next breakthrough or patent, but your invention is held back by frustration in search for the sun tracker you require for your solar powered appliance, solar generator, solar tracker robot, solar freezer, solar cooker, solar drier, solar pump, solar freezer, or solar dryer project. Whether your solar electronic circuit diagram include a simplified solar controller design in a solar electricity project, solar power kit, solar hobby kit, solar steam generator, solar hot water system, solar ice maker, solar desalinator, hobbyist solar panels, hobby robot, or if you are developing professional or hobby electronics for a solar utility or micro scale solar powerplant for your own solar farm or solar farming, this publication may help accelerate the development of your solar tracking innovation. Lately, solar polygeneration, solar trigeneration (solar triple generation), and solar quad generation (adding delivery of steam, liquid/gaseous fuel, or capture food-grade CO₂) systems have need for automatic solar tracking. 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Optical sensors such as photodiodes, light-dependant-resistors (LDR) or photoresistors are used as optical accuracy feedback devices. Lately we also included a section in the book (with links to microprocessor code) on how the PixArt Wii infrared camera in the Wii remote or Wiimote may be used in infrared solar tracking applications. In order to harvest free energy from the sun, some automatic solar positioning systems use an optical means to direct the solar tracking device. These solar tracking strategies use optical tracking techniques, such as a sun sensor means, to direct sun rays onto a silicon or CMOS substrate to determine the X and Y coordinates of the sun's position. In a solar mems sun-sensor device, incident sunlight enters the sun sensor through a small pin-hole in a mask plate where light is exposed to a silicon substrate. In a web-camera or camera image processing sun tracking and sun following means, object tracking software performs multi object tracking or moving object tracking methods. In an solar object tracking technique, image processing software performs mathematical processing to box the outline of the apparent solar disc or sun blob within the captured image frame, while sun-localization is performed with an edge detection algorithm to determine the solar vector coordinates. An automated positioning system help maximize the yields of solar power plants through solar tracking control to harness sun's energy. In such renewable energy systems, the solar panel positioning system uses a sun tracking techniques and a solar angle calculator in positioning PV panels in photovoltaic systems and concentrated photovoltaic CPV systems. Automatic on-axis solar tracking in a PV solar tracking system can be dual-axis sun tracking or single-axis sun solar tracking. It is known that a motorized positioning system in a photovoltaic panel tracker increase energy yield and ensures increased power output, even in a single axis solar tracking configuration. Other applications such as robotic solar tracker or robotic solar tracking system uses robotica with artificial intelligence in the control optimization of energy yield in solar harvesting through a robotic tracking system. Automatic positioning systems in solar tracking designs are also used in other free energy generators, such as concentrated solar thermal power CSP and dish Stirling systems. The sun tracking device in a solar collector in a solar concentrator or solar collector Such a performs on-axis solar tracking, a dual axis solar tracker assists to harness energy from the sun through an optical solar collector, which can be a parabolic mirror, parabolic reflector, Fresnel lens or mirror array/matrix. A parabolic dish or reflector is dynamically steered using a transmission system or solar tracking slew drive mean. In steering the dish to face the sun, the power dish actuator and actuation means in a parabolic dish system optically focusses the sun's energy on the focal point of a parabolic dish or solar concentrating means. A Stirling engine, solar heat pipe, thermosyphin, solar phase change material PCM receiver, or a fibre optic sunlight receiver means is located at the focal point of the solar concentrator. The dish Stirling engine configuration is referred to as a dish Stirling system or Stirling power generation system. Hybrid solar power systems (used in combination with biogas, biofuel, petrol, ethanol, diesel, natural gas or PNG) use a combination of power sources to harness and store solar energy in a storage medium. Any multitude of energy sources can be combined through the use of controllers and the energy stored in batteries, phase change material, thermal heat storage, and in cogeneration form converted to the required power using thermodynamic cycles (organic Rankin, Brayton cycle, micro turbine, Stirling) with an inverter and charge controller.

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